UNIVERSITY OF MISSOURI | ALTERNATIVE BREAKS LODGING AGREEMENT

The University of Missouri requires that all payments for housing have an agreement in place before a payment can be made. This document is a standard housing agreement between Mizzou Alternative Breaks (represented by the Curators of the University of Missouri) and a housing provider. This agreement is designed to fast-track the payment process. Feel free to attach any other documents you'd like to this agreement. The University's business office will review any attachments and may slow down the process. For questions, give us a call at 573-882-8585.

| | , 20 by and between the Curators of the University, hereinafter |
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| WHEREAS, MU desires to use the housing provide, 20 for the purpose of Alt | er's facilities from, 20 through ernative Break Housing; and |
| WHEREAS, the housing provider has agreed to allo | ow MU to use its facilities. |
| NOW, THEREFORE, for and in consideration of the | e promises contained herein, MU and the housing provider |
| agree as follows: | |
| In consideration for the use of the facilities de the following by check | escribed in this document MU agrees to pay housing provider |
| a. \$ Fee for the use of | of the facilities |
| b. \$ Refundable dam | nage deposit – All damage deposits must be returned to MU |
| within 30 dates from the last date of f | facility use. Any amount not returned shall be accompanied by |
| a detailed statement of damages / fee | es. |
| 2. Use of facilities includes access to the following | |
| a Sleeping quarters including s | |
| b Kitchen / meal preparation f | |
| c Other – Describe | |
| | cleanliness and furniture to the same layout as was in place |
| when lodging commenced. | |
| Any usage agreements / policies on behalf of agreement. | housing provider shall be incorporated as an addendum to this |
| responsibility for any and all obligations, debt | without waiving sovereign immunity, MU agrees to assume s, demands, actions, causes of action, suits, accounts, all legal claims, demands and liabilities arising out of or related ees or agents. |
| | eriod of its use of the housing provider's facilities, liability self-mount of \$1 million per occurrence / \$1 million aggregate and requested. |
| All correspondence related to the contract should be sent MU Student Center Columbia, MO 65211 | to: Office of Student Engagement, Attn: Sarah Rielley, 2500 |
| The Curators of the University of Missouri | Housing Provider Signature |
| | Dated: |
| | Email Address: |